ROYAL® Trim & Mouldings

Even our details steal the show.

Facts are facts and details are details.

Royal® Building Products offers

a seriously complete line of 100%

cellular PVC trim, moulding and siding

accessories. Which means you can

always rely on us for everything

from show-stealing window and

door surrounds to dormer and garage

door fascia. When it comes

to building homes that make

statements: Everything is important.

TABLE OF CONTENTS

TIERS
All profiles are Tier 1 items unless denoted as Tier 2.

Tier 1

7 Days Ready-to-Ship

• Redi-Pak bundles
• Standard crate quantities

Tier 2

**Specialty Produce-to-Order
Goal 21 Days Ready-to-Ship**

• Standard bulk crate quantity
  (customer price sheet
  or established quantity on
  existing SKU)

Royal® S4S Conceal™ Trim System

BEFORE

Our durable, closed-cell technology keeps face and edge surfaces clean.

Conceal trim profiles are available in smooth or embossed finishes.
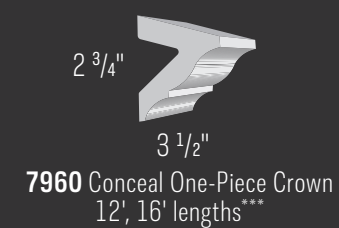
Smooth

Embossed

Seriously seamless and versatile.

The Royal S4S Conceal Trim System makes life easier for the building professionals and homeowners who appreciate every detail—and every minute saved on installation and maintenance. We can modestly say that our hidden trim system is the best looking on the market. Plus it sides with virtually every kind of exterior material and is a particularly perfect match for Royal siding.

CONCEAL SKIRT BOARD*

1" 3 1/2"
9700 Skirt Board
18' length

1" 5 1/2"
7993 Skirt Board
18' length

1" 7 1/4"
9701 Skirt Board
18' length

3/4" 3 1/2"
9702 Skirt Board
18' length

3/4" 5 1/2"
9703 Skirt Board
18' length

3/4" 7 1/4"
9704 Skirt Board
18' length

3/4" 9 1/4"
9705 Skirt Board
18' length

CONCEAL BEADED PLANKING*

1/2" 5 3/4"
9734 Conceal 1/2" Beaded Planking**
16', 18' lengths

1/2" 5 3/4"
9735 Conceal 1/2" High Heat Beaded Planking**
16', 18' lengths

CONCEAL STANDARD TRIM*

1" 3 1/2"
9706 Standard Trim
18' length

1" 5 1/2"
7994 Standard Trim
18' length

1" 7 1/4"
9707 Standard Trim
18' length

CONCEAL ONE-PIECE CROWN**

2 3/4" 3 1/2"
7960 Conceal One-Piece Crown
12', 16' lengths***

CONCEAL CORNER BOARD*

5 11/16" 5 11/16"
7973 S4S Corner Board
(Traditional Square)
10', 20' lengths

5 11/16" 5 11/16"
7970 S4S Corner Board
(Rabbeted Corner)
10', 20' lengths

3 11/16" 3 11/16"
7971 S4S Corner Board
(Traditional Square)
10', 20' lengths

3 11/16" 3 11/16"
7972 S4S Corner Board
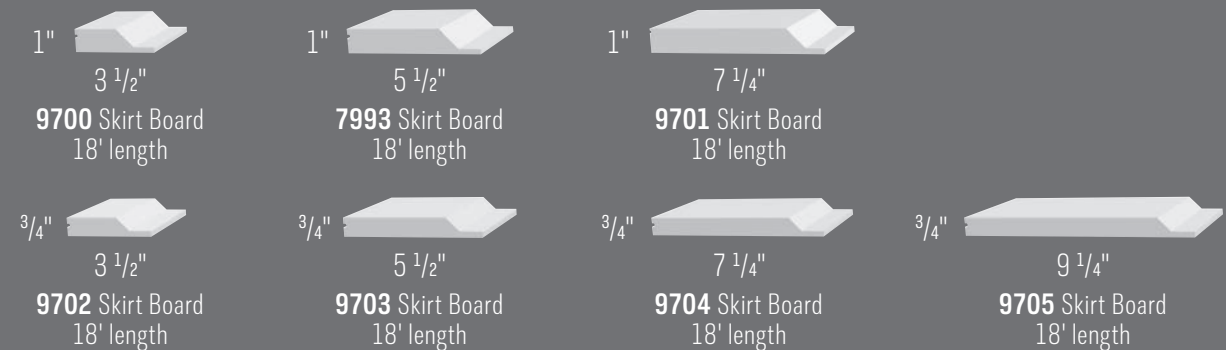(Rabbeted Corner)
10', 20' lengths

* Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

**Available Q2

***16' length available only as Tier 2 item

Easy to install. Ready to wow.

Royal S4S Trimboard's four-sided finish and "true square" edges prove that curb appeal lies in the details. Plus its broad range of complementary thicknesses, widths, lengths and styles—and its never rot durability—end all conversations that start with, "Which is the best trimboard?"

Available sizes:*

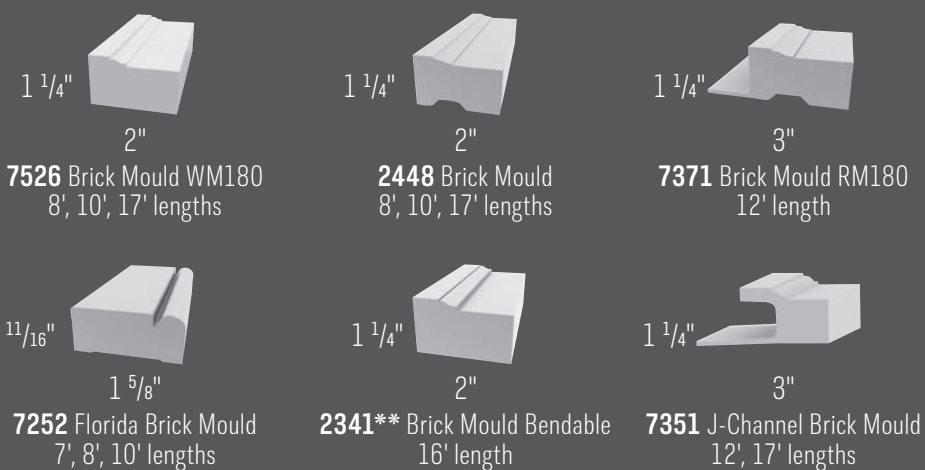| NOMINAL WIDTH	ACTUAL DIMENSIONS	PROFILE NUMBER	PIECES PER UNIT	ACTUAL LENGTH
5/8 THICKNESS				
$^5/_8$" x 4"	$^5/_8$" x 3 $^1/_2$"	7827	130	18'
$^5/_8$" x 6"	$^5/_8$" x 5 $^1/_2$"	7828	80	18'
$^5/_8$" x 8"	$^5/_8$" x 7 $^1/_4$"	7829	60	18'
$^5/_8$" x 10"	$^5/_8$" x 9 $^1/_4$"	7830	50	18'
$^5/_8$" x 12"	$^5/_8$" x 11 $^1/_4$"	7831	40	18'
4/4 THICKNESS				
1" x 2"	$^3/_4$" x 1 $^1/_2$"	7832	270	18'
1" x 3"	$^3/_4$" x 2 $^1/_2$"	7833	162	18'
1" x 4"	$^3/_4$" x 3 $^1/_2$"	7834	117	18'
1" x 5"	$^3/_4$" x 4 $^1/_2$"	7871	90	18'
1" x 6"	$^3/_4$" x 5 $^1/_2$"	7835	72	18'
1" x 8"	$^3/_4$" x 7 $^1/_4$"	7836	54	18'
1" x 10"	$^3/_4$" x 9 $^1/_4$"	7837	45	18'
1" x 12"	$^3/_4$" x 11 $^1/_4$"	7838	36	18'
5/4 THICKNESS				
$^5/_4$" x 3"	1" x 2 $^1/_2$"	7874	133	18', 20'
$^5/_4$" x 4"	1" x 3 $^1/_2$"	7840	91	18', 20'
$^5/_4$" x 5"	1" x 4 $^1/_2$"	7875	70	18', 20'
$^5/_4$" x 6"	1" x 5 $^1/_2$"	7841	56	18', 20'
$^5/_4$" x 8"	1" x 7 $^1/_4$"	7842	42	18', 20'
$^5/_4$" x 10"	1" x 9 $^1/_4$"	7843	35	18', 20'
$^5/_4$" x 12"	1" x 11 $^1/_4$"	7844	28	18', 20'

*Contact your Royal Building Products sales representative for a complete list of products available in your area.

1" $^3/_4$" $^5/_8$"

2"
3"
4"
5"
6"
8"
10"
12"
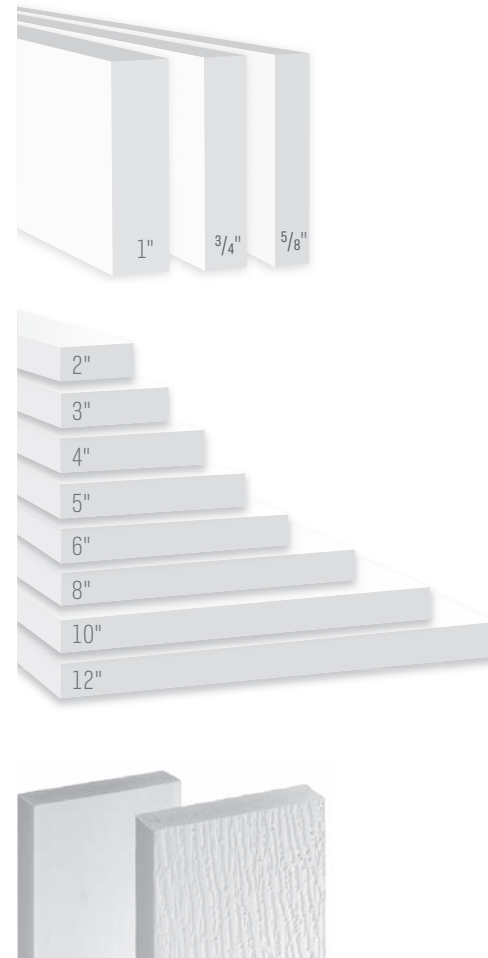
Royal S4S Trimboard is reversible and available in a smooth/smooth or smooth/woodgrain finish.

Basic Trimboard Edges

Stay Clean Edges
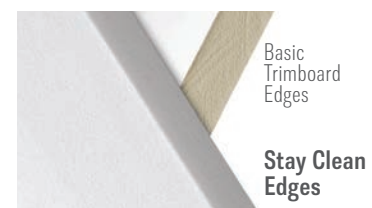
Our durable, closed-cell technology keeps board face and edge surfaces clean.

CORNER & BAND BOARD   **FASCIA & RAKES**   **WINDOW TRIM**

Royal® Trimboard Sheet Stock

Shape-shifting and project winning.

Royal Trimboard sheet stock is flexible, reliable and just plain able. Rely on it for renovation projects that require extensive moulding with all kinds of widths. You can rip our trimboard sheet stock into any width or cut it into custom shapes and designs. You can also mill and miter it easily, cleanly and precisely with standard tools.

Plus it's paintable, resists moisture and mold and is backed by a Lifetime Never Rot Warranty. Your customers will love that.

Available sizes:*

NOMINAL WIDTH	ACTUAL DIMENSIONS	PROFILE NUMBER	PIECES PER UNIT	ACTUAL LENGTH
3/8 THICKNESS				
$^3/_8$" x 4'	$^3/_8$" x 48"	2878	32	8', 10', 12', 18', 20'
1/2 THICKNESS				
$^1/_2$" x 4'	$^1/_2$" x 48"	2871	24	8', 10', 12', 18', 20'
5/8 THICKNESS				
$^5/_8$" x 4'	$^5/_8$" x 48"	2838	19	8', 10', 12', 18', 20'
4/4 THICKNESS				
1" x 4'	$^3/_4$" x 48"	2837	16	8', 10', 12', 18', 20'
5/4 THICKNESS				
$^5/_4$" x 4'	1" x 48"	2864	12	8', 10', 12', 18', 20'

*Contact your Royal Building Products sales representative for a complete list of products available in your area.

Royal® Window & Door Trim Systems

The distinctive home. Fully dressed.

Royal window and door trim systems work extremely hard to distinguish and add value to homes. Their 100% cellular PVC roots make them moisture-proof and energy efficient. Plus they come raring to differentiate and ready to install. Homeowners love our window and door trim systems for their minimal maintenance. You'll love them for the minimal installation time.

BRICK MOULD COMPONENTS*

1 1/4"
2"
7526 Brick Mould WM180
8', 10', 17' lengths

1 1/4"
2"
2448 Brick Mould
8', 10', 17' lengths

1 1/4"
3"
7371 Brick Mould RM180
12' length

11/16"
1 5/8"
7252 Florida Brick Mould
7', 8', 10' lengths

1 1/4"
2"
2341** Brick Mould Bendable
16' length

1 1/4"
3"
7351 J-Channel Brick Mould
12', 17' lengths

DOOR FRAME COMPONENTS*

1 1/4"
6 9/16"
7241 Door Frame Jamb kit

1 1/4"
5 1/4"
7251** Door Frame Jamb
7' length or bulk only

1 1/4"
4 9/16"
7181 Door Frame Jamb
7' length or kit

3 13/64"
1 33/64"
7193** Astragal
8' length

3 1/4"
1 5/8"
7155** T Astragal
8' length

5/8"
3"
7372 Jamb Extender
18' length

A **Brick Mould**
B **Door Frame Jamb**
C **Sill Nose**
D **Window Sill**
E **Casing**

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

**Tier 2

Door Frame Certifications

MIAMI-DADE COUNTY Approved

Warnock Hersey WH
Report NO. #3037804
+/-90 PSF IMPACT RESISTANT

CASING COMPONENTS*

1 7/32"
3 1/4"
7216 Williamsburg Casing
12' length

1"
3 1/2"
2852 Casing
16' length

1 3/16"
4 1/2"
2590 Backband Casing
12', 16' lengths

1"
3 1/2"
2369 RB3 Casing
10', 16' lengths

1 1/8"
4 1/2"
7467 J-Channel Casing
12', 16' lengths

1 1/8"
6 1/2"
7651 J-Channel Casing
16' length

1 11/32"
1 13/32"
7152 Backband
16' length

1 3/16"
1 3/8"
7709** Backband
16' length

1 3/8"
1 9/16"
7710** Backband
16' length

1"
3 1/2"
7209** Fluted Casing
16' length

1 3/16"
4 1/2"
7255** Casing/Backband Bendable
16' length

11/16"
2 1/4"
2342 Casing
16' length

11/16"
3 1/4"
2343 Colonial Casing
16' length

11/16"
2 1/4"
2355 Colonial Casing
16' length

5/8"
2 3/4"
2428** West Coast Casing
16' length

11/16"
2 1/2"
2440** Casing WM351
16' length

5/8"
3 1/2"
2746 Casing
16' length

SILL COMPONENTS*

1 1/4"
5 1/4"
7117 Window Sill
7' length

2 1/4"
2 3/4"
7640 Sill Nose
16' length

2"
1 3/4"
7631 Sill Nose
16' length

1 5/16"
1 3/8"
7118 Sill Nose
7' length

1 3/4"
2 13/16"
7435 Sill Nose
16' length

1 3/16"
2"
7717 Sill Nose
16' length

1 1/2"
1 5/8"
2345 Sill Nose
16' length

1 7/32"
6 9/16"
7806** Transom Sill
12' length

Royal® Garage Door Trim Systems

For product line, service and delivery it's open and shut.

You need garage door components that look, fit and perform as well as your garage doors. Getting them when you need them in the profiles, colors and lengths that are exactly right would be nice. As would eliminating any service-related callbacks. We get that, and we deliver on it.

Each 100% cellular PVC garage door system—including never rot brick mould, jamb and garage door stop—is engineered to install easily and seal out cold air, moisture, dirt and bugs to keep garage interiors clean and maintenance-free.

Available colors for garage door stops, door jambs and brick mould:

White

Almond

Sandstone
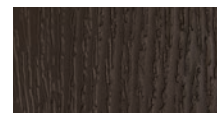
Brown

READY-TO-INSTALL SYSTEM COMPONENTS*

1 1/4"
2"
2448 Brick Mould
8', 10', 17' lengths

11/16"
5 13/16"
2497 Jamb
7', 10' lengths

7/16"
2"
2149 Garage Door Stop
7', 9', 16' lengths

OTHER SYSTEM COMPONENTS*

7/16"
2"
2211 Garage Door Stop
7', 9', 16' lengths

7/16"
1 7/8"
2016 Garage Door Stop
7', 9', 16' lengths

7/16"
1 7/8"
2100 Garage Door Stop
7', 9', 16' lengths

11/16"
2"
2791** Drip Cap
16' length

11/16"
1 5/8"
2449 Drip Cap
12', 16' lengths

5/16"
5 13/16"
2709** Flat Utility Trim
(Smooth) 16' length

5/16"
5 13/16"
2709 Flat Utility Trim
(Embossed) 8' length

5/8"
4 9/16"
2328** Jamb
16' length

5/8"
6 13/16"
2398** Jamb
16' length
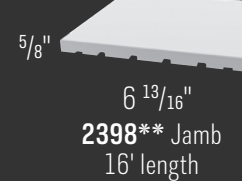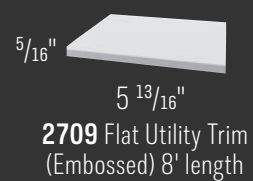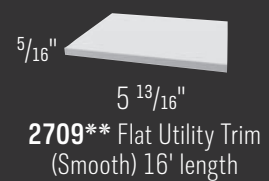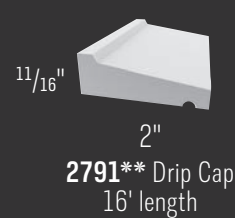
Garage Door Trim System
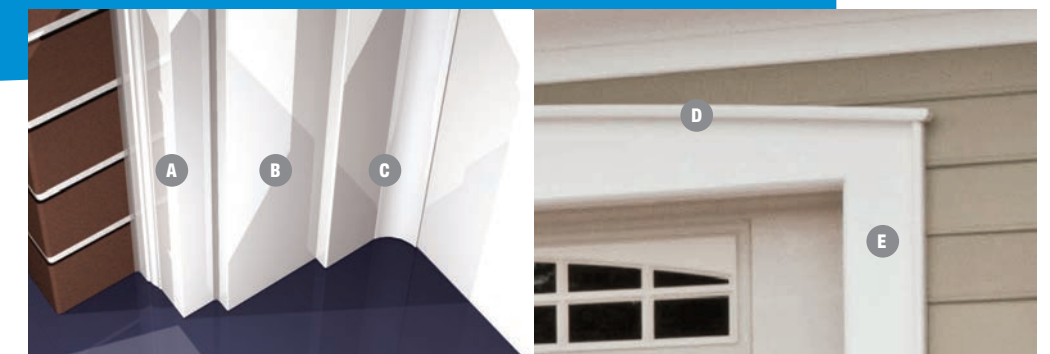
(A) **Brick Mould**   (B) **Jamb** (non-load bearing)   (C) **Garage Door Stop**   (D) **Drip Cap**   (E) **Flat Utility Trim**

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.
**Tier 2

Meet and greet greater design possibilities.

Our Envelop Trim Designs for windows and doors exist for one reason: to move home design from typically pretty to compellingly curb appealing. Envelop consists of four design options—clean Simplicity, versatile Royale, traditional Classic and rich Contemporary. So they make beautiful sense for a wealth of home styles.

CONTEMPORARY

CLASSIC

ROYALE

SIMPLICITY

SIMPLICITY WITH
CONCEAL ONE-PIECE CROWN
HEADER ENTRY DOOR & SIDELIGHTS

SIMPLICITY WITH **CONCEAL ONE-PIECE CROWN** HEADER
3' x 8' ENTRY DOOR

SIMPLICITY WITH
DRIP CAP HEADER
GARAGE DOOR

Simplicity

As its name implies, this surround is built around the idea of clean, uncomplicated design. It is a one-piece casing that includes a built-in backband and a simple drip cap header. While Simplicity creates dramatic shadow lines, its one-piece design also makes it easy to install.

WITH HEADER
(Add component C)

WITHOUT HEADER

COMPONENTS

1 3/16"
4 1/2"
2590 Casing/Backband

1 3/16"
2"
7717 Sill Nose

11/16"
1 5/8"
2449 Drip Cap
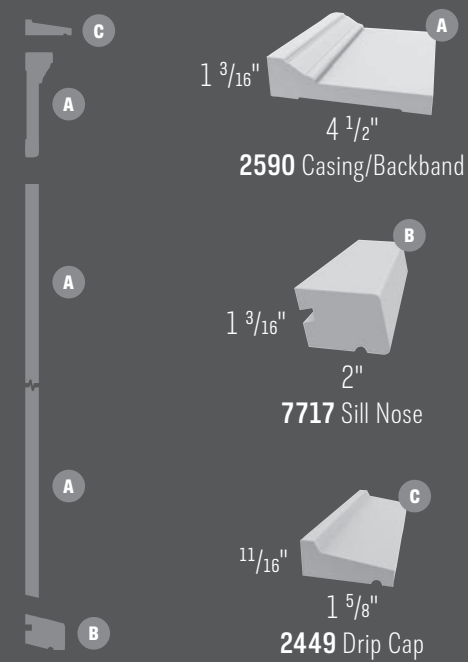
Royale

Another simple one-piece surround, Royale's casing is a single flat board, with no backband, that can be used on homes of any design. The header is a cyma moulding with a sloped top to shed water, while the one-piece crown allows quick and easy installation.

WITH HEADER
(Add components C and D)

WITHOUT HEADER

COMPONENTS

1"
5 1/2"
7841 5/4x6 S4S Trimboard

1 3/16"
2"
7717 Sill Nose

2 3/4"
3 1/2"
7960 Conceal
One-Piece Crown*

1"
3 1/2"
7840 5/4x4 S4S Trimboard
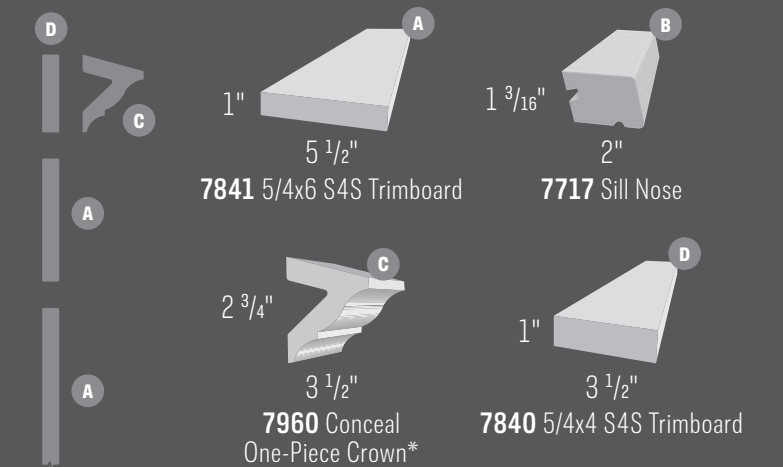
*16' length available only as Tier 2 item

Classic

A traditional casing design, Classic creates richer shadow lines and its deeper backband allows thicker siding projections than the Simplicity. The casing and backband combine three pieces, and the header is a cyma moulding. Ideal for classic and traditional homes.

WITH HEADER
(Add components E and F)

WITHOUT HEADER

COMPONENTS

A ³/₄"
5 ¹/₂"
7835 1x6 S4S Trimboard

B 1 ³/₁₆"
2"
7717 Sill Nose

C ¹¹/₁₆"
1 ¹/₈"
2450 Base Cap

D ³/₄"
1 ¹/₂"
7832 1x2 S4S Trimboard

E 2 ³/₄"
3 ¹/₂"
7960 Conceal One-Piece Crown

F ³/₄"
3 ¹/₂"
7834 1x4 S4S Trimboard

*16' length available only as Tier 2 item

Contemporary

Contemporary has the elements of a traditional Classic casing, but with cleaner lines. The Contemporary profile offers rich shadow lines and a deep backband to allow the thicker siding projection to resolve cleanly. The header is a bed mould with a drip cap. This design is ideal for homes with contemporary lines and traditional proportions.

WITH HEADER
(Remove component A, add component C on top of components E and F)
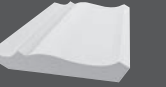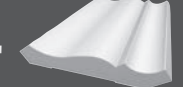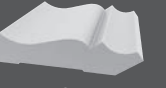
WITHOUT HEADER

COMPONENTS

A ³/₄"
1 ¹/₂"
7832 1x2 S4S Trimboard

B ³/₄"
5 ¹/₂"
7835 1x6 S4S Trimboard

C ¹¹/₁₆"
1 ⁵/₈"
2449 Drip Cap

D 1 ³/₁₆"
2"
7717 Sill Nose

E 1 ¹/₂"
1 ⁷/₈"
7712 Decorative Trim

F ³/₄"
3 ¹/₂"
7834 1x4 S4S Trimboard

Dramatically announce your customer's home has arrived.

Our decorative mouldings do way more than decorate. They insulate, protect and turn front porches into a center of neighborhood activity. They ramp up the curb appeal of any window, eave or doorway. They save homeowners' weekends from painting and maintenance. Plus they save contractors time and labor because they come ready to install.

CROWN, BED AND COVE COMPONENTS*

1 13/32"
2"
7158 Rams Crown
12', 16' lengths

1"
8"
7662 Crown
16' length

11/16"
6"
7661 Crown
16' length

11/16"
4 5/8"
2592 Crown WM47
16' length

11/16"
4 1/4"
7541 Crown WM48
16' length

9/16"
5 1/4"
7491 Crown WM45
16' length

9/16"
3 5/8"
2435 Crown WM49
12', 16' lengths

9/16"
2 3/4"
2853 Crown WM53
16' length

1 1/2"
1 7/8"
7712 Bed Mould
16' length

9/16"
1 9/16"
2598 Bed Mould WM75
12', 16' lengths

3/4"
3/4"
2021 Scotia/Cove WM93
8', 12', 16' lengths

BEADED PLANKING*

3/8"
5 15/32"
2352 Ceiling/Wall Beaded Planking
8', 12', 16' lengths

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

Combining multiple crown and bed moulds adds depth and creates visual interest for any exterior design.

Beaded planking adds drama to the ceiling, and crown or bed moulding forms stylish corners.

A Crown   **B** Bed Mould   **C** Beaded Planking   **D** Scotia/Cove

They play a big part in low maintenance and high curb appeal.

Maybe we should call our ready-to-install 100% cellular PVC moulding components "essential elements," because that's what they are. They're indispensable when it comes to making roof rakes more rakish and giving window frames more flourish. Plus they're moisture- and termite-proof, mold and mildew resistant and they carry a lifetime never rot warranty.
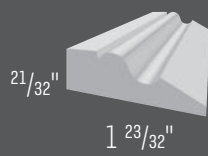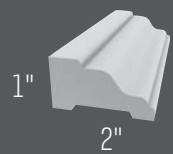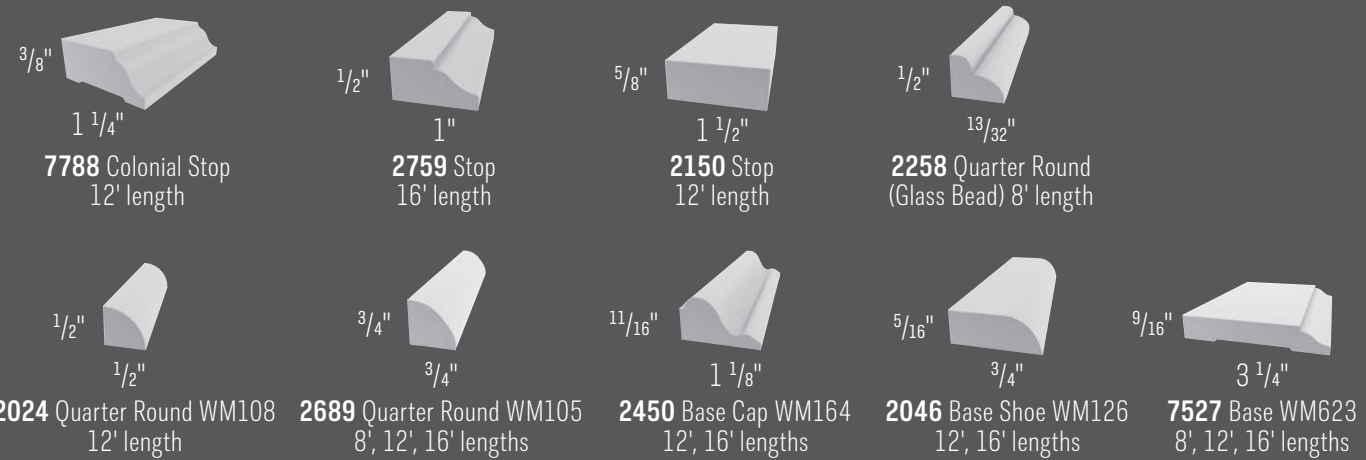
SHINGLE/PANEL MOULD COMPONENTS*
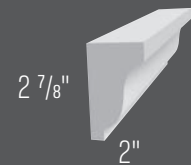
2 7/8"
2"
7714 Shingle/Panel Mould
16' length
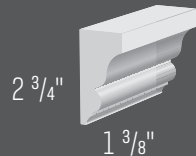
2 3/4"
1 3/8"
7937** Shingle/Panel Mould
16' length

21/32"
1 23/32"
7901 Shingle/Panel Mould
16' length

1"
2"
7202 Shingle Mould WM287
16' length
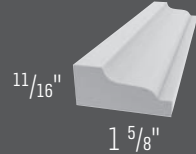
11/16"
1 5/8"
2599 Shingle Mould WM210
8', 12', 16' lengths

TRIM COMPONENTS

11/16"
1 3/4"
9724** Utility Mould
18' length

1 7/64"
1 3/4"
9732** Finish Trim
12' length

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

**Tier 2

Royal® Stops, Quarter Round, Base, Base Cap & Base Shoe Components
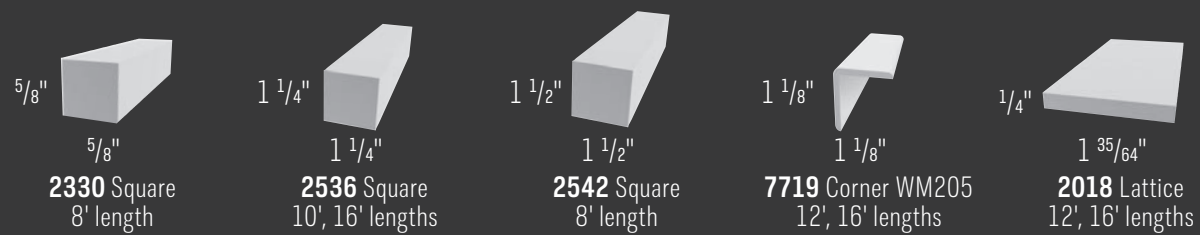
Every moulding project needs a strong finish.

Our ready-to-install 100% cellular PVC moulding accessories make it easy to impress even your hardest-to-wow customers. Create custom build-ups that simultaneously add value and curb appeal with just a few profiles. And know that our accessories are every bit as moisture proof and mildew resistant as our other moulding components.

STOPS, QUARTER ROUND, BASE CAP AND BASE SHOE COMPONENTS*

$3/8$" $1 1/4$" **7788** Colonial Stop 12' length	$1/2$" 1" **2759** Stop 16' length	$5/8$" $1 1/2$" **2150** Stop 12' length	$1/2$" $13/32$" **2258** Quarter Round (Glass Bead) 8' length
$1/2$" $1/2$" **2024** Quarter Round WM108 12' length	$3/4$" $3/4$" **2689** Quarter Round WM105 8', 12', 16' lengths	$11/16$" $1 1/8$" **2450** Base Cap WM164 12', 16' lengths	$5/16$" $3/4$" **2046** Base Shoe WM126 12', 16' lengths
			$9/16$" $3 1/4$" **7527** Base WM623 8', 12', 16' lengths

SQUARE, CORNER AND LATTICE COMPONENTS*

$5/8$" $5/8$" **2330** Square 8' length	$1 1/4$" $1 1/4$" **2536** Square 10', 16' lengths	$1 1/2$" $1 1/2$" **2542** Square 8' length	$1 1/8$" $1 1/8$" **7719** Corner WM205 12', 16' lengths	$1/4$" $1 35/64$" **2018** Lattice 12', 16' lengths

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

Stops can also be used to hold the bottom sash of a double-hung window in place.

Quarter rounds can also be used as a flooring joint between flooring and a column base.

A Stops

B Quarter Rounds

Cortex® Hidden Fastening System

The long-lasting looks are easy to see.

You can stop choosing between curb appeal and durability because Royal® Building Products and FastenMaster® give you tons of both. Royal S4S Trimboard's never rot toughness is available in three standard thicknesses and an industry-leading eight standard widths. The Cortex Hidden Fastening System hides screw heads to ensure a clean, attractive appearance. Together they work hard to make your project look great from day one and for years to come.

Cortex®
Hidden Fastening System

BENEFITS
- Strong and durable
- Easy to install
- Virtually invisible
- ACQ approved
- Removable

KIT CONTENTS	ITEM #	STYLE	AREA COVERED*
75 screws, 100 plugs and 1 setting tool	RYCTXT-50SM	Smooth	50 lineal feet
	RYCTXT-50GN	Grain	50 lineal feet
375 screws, 400 plugs and 3 setting tools	RYCTXT-250SM	Smooth	250 lineal feet
	RYCTXT-250GN	Grain	250 lineal feet
1,125 screws, 1,200 plugs and 6 setting tools	RYCTXT-750SM	Smooth	750 lineal feet
	RYCTXT-750GN	Grain	750 lineal feet

* Lineal feet statement is based on two screws set at each 16" o.c. wall stud. Lineal footage coverage may vary based on stud spacing and construction design.

Bond through thick and thin.

The Royal Cellular PVC Adhesive family of products comes ready to use in the field—whether you're working on a big contract or smaller job, under a tight deadline or at a relatively leisurely pace. What you get every time is a bond you can trust for virtually all time.

DESCRIPTION	CASE QUANTITY
Royal Cellular PVC Adhesive – 50 ml Fast Cure	12
Royal Cellular PVC Adhesive – 50 ml Slow Cure	12
50 ml Small Quickmixer™ Tip (24)	12
Royal Cellular PVC Adhesive – 220 ml Fast Cure	12
Royal Cellular PVC Adhesive – 220 ml Slow Cure	12
220 ml Large Quickmixer™ Tip (24)	12
Royal Cellular PVC Adhesive – Fill & Flex – 10 oz	12
Royal Cellular PVC Adhesive – White Hot – 5 oz	4
220 Gun	1
50 Gun Adaptor	12

Fast Cure Cellular PVC Adhesive
50 ml

Slow Cure Cellular PVC Adhesive
50 ml

Fast Cure Cellular PVC Adhesive
220 ml

Slow Cure Cellular PVC Adhesive
220 ml

Fill & Flex Sealant/ Adhesive
10 fl oz

White Hot Solvent Cement
5 fl oz

Gun Adaptor

Gun

Installation tips

SAWING/CUTTING

- Use standard woodworking equipment for most applications.
- If using a power miter saw, a carbide-toothed blade with 80 teeth or more is recommended.

NAILING
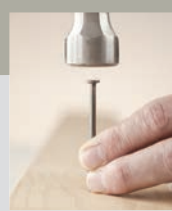
- Use 6d and 8d galvanized nails.
- Place nails 12" on center, approximately 3/4" from each edge.
- Pre-drilling is required at temperatures of 40°F or below.
- Royal Moulding can also be installed using a pneumatic nailer, with stainless steel or painted head screws or with construction-grade adhesives.

Fastening Trimboard

- Use fasteners designed for wood trim and wood siding (thinner shank, blunt head, full round head) with trimboard. Use only fasteners intended for exterior use, such as stainless steel or hot-dipped galvanized.
- DO NOT USE staples, small brads and wire nails. The fasteners should be long enough to penetrate the solid wood substrate a minimum of $1\,^1/_2$".
- Use two fasteners per every framing member for trimboard applications. Trimboards 12" or wider, as well as sheets, will require additional fasteners. Fasteners must be installed no more than 2" from the end of each board.
- Trimboards should be fastened into a flat, solid substrate. Fastening trimboards into hollow or uneven areas must be avoided. Unless product is installed in lower temperatures (< 40°F) pre-drilling is typically not required. Thinner trim products (3/8" and 1/2") are not intended to be ripped into trim pieces. They are to be glued to a substrate and mechanically fastened.

GLUING

- Temperature variations will cause PVC mouldings to expand and contract. To prevent open miter joints, we highly recommend gluing all joints on PVC mouldings using a quality instant glue or PVC cement.
- When assembling, splice and return miters by gluing the mouldings together before installation. This will allow you to fit the joints easily and fasten the trim to the wall as one unit.
- Always test adhesive brands before using.

PAINTING
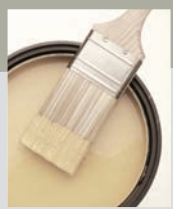
- Royal Trim & Mouldings require no painting for protection, but can be painted with 100% acrylic latex paint to achieve custom colors. (Scuff sanding will optimize paint adhesion, but is not required. A second coat may be needed to achieve desired color.)
- To maintain warranty for custom colors in darker shades, use heat-reflective paint with VinylSafe™ Technology from Sherwin-Williams. (Dark colors are considered any color that falls within the lightness (L) value of 56 to 0, with 100 being white and 0 being black.)
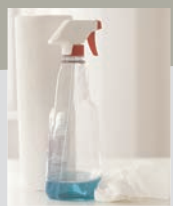
  NOTE: We do not recommend painting the flex of Garage Door Stop.

TOUCH-UP FOR EXTERIOR MOULDINGS

- Dap® "All Purpose" Painter's Putty®
- Minwax High Performance Wood Filler®
- Elmer's Fill-N-Finish Light Wood Filler®
- Sherwin-Williams Shrink Free Spackling®

After installation is complete, caulk and/or putty all gaps and nail holes.

CLEANING

- Royal Trim & Mouldings can be cleaned using any of the recommended household cleaners listed below; however, glass cleaner has been shown to be best at keeping the finish intact.
- Recommended cleaners: See list in FAQs.
- Apply the cleaning solution and immediately wipe dry for best results.
- Avoid harsh cleaners with glycol ethers, ethanol type solvents and/or isopropyl alcohol as they can soften the PVC finish if left on for several minutes.

FAQs

What is the best caulking to use with your products?
We recommend using Liquid Nails Super Caulk Window & Door LC130 for indoor/outdoor use.

How do you clean the product?
We recommend cleaning our exterior mouldings with the following cleaners: Windex®, Glass Plus®, 409® Glass & Surface Cleaner, Spic and Span®, Cinch®, Fantastik® All-Purpose, Regency® Glass & Surface, Clorox® Clean-Up® or Fantastik® Orange Action®. The cleaning solution should be applied and immediately wiped dry. The cleaning solution should not be left to stand on the components for an extended period of time.

What colors are your exterior mouldings offered in?
Our exterior mouldings are available in Bright White. Our Garage Door Stop is available in White, Sandstone, Brown, Bronze and Almond.

What surfaces can your moulding be attached to: plaster, stucco, vinyl, brick, concrete, wood?
The moulding can be attached to any of the above surfaces.

How do you cut the moulding?
Royal Mouldings can be cut using standard woodworking equipment. If using a power miter saw, we recommend using a carbide-toothed blade with 80 teeth or more.

Do you have to pre-drill before nailing?
If nailing product at 40°F or below, pre-drilling is required.

What kind of nails do you use?
Royal Mouldings can be installed with nails or construction adhesive. If nailing, use galvanized finishing nails for exterior applications. Place nails 12" on center approximately 3/4" from each edge.

Can you use a nail gun on your products?
Royal Mouldings can be installed using pneumatic nail guns.

Can I use screws in your moulding?
Yes, we recommend a non-corrosive metal such as galvanized, stainless or coated screw for exterior applications.

Can you paint the flex on Garage Door Stop?
No, we do not recommend painting the flex.

What kind of fasteners should be used to install Royal Trim?
Use the same fasteners you would use for installing wood trim and siding. They should be stainless steel or hot-dip galvanized and long enough to penetrate the substrate a minimum of $1\,^1/_4$". Fasteners designed for wood trim and siding have a thinner shank, blunt point and full, round head. Staples, brads and wire nails should never be used. These products have shanks that are too small in diameter to control the thermal expansion and contraction properties of Royal Trim.

Can I use just glue or do I have to use it in combination with fasteners?
You should use a combination of glue and mechanical fasteners, sometimes referred to as "glue and screw." Glue alone is not enough to ensure a long-term bond.

Does cellular PVC trim require painting?
No, cellular PVC trim does NOT require painting but, like any PVC product, it will weather over time and painting will enhance these beautiful products and help them maintain color consistency for many years.

If I do paint, what type of paint should be used for cellular PVC trim and mouldings?

We recommend 100% acrylic latex paint.

If you are going to paint the product a darker color, consult the paint manufacturer for the LRV (Light Reflectance Value). Painting our cellular PVC products with paints darker than 56% on the LRV scale voids any warranty.

There are paint manufacturers that sell coatings specifically designed for PVC trim and moulding. These paints are typically referred to as vinyl-safe paints or heat-reflective coatings.

Always follow the paint manufacturer's instructions. In preparation for painting, we recommend that you begin with a clean product.

Before you start, it's a good idea to fill all nail holes or blemishes that may have occurred during installation. Although scuff sanding is not needed, light sanding of the surface with fine sandpaper can help remove blemishes prior to painting.

The product should be clean, dry and free of dirt, grease and or any other surface contaminants before painting. Cellular PVC trim and mouldings should be cleaned with a mild detergent and soft, clean rag or bristle brush.

Product Cross Reference

Alphabetic listing

Numeric listing

We believe in the power of the home.

More and more people are making bold statements with their homes. Royal Building Products is committed to both meeting that demand and being a source of inspiration for this newest form of personal expression. We're equally dedicated to establishing indestructible trust and successful relationships with our customers—including builders, contractors, architects and homeowners.

For more information regarding installation, our Limited Warranty or to learn more about us, visit **royalbuildingproducts.com.**